Thank you for choosing a NIVELCO instrument!

1. APPLICATION

The **UNICOMM SAT-504** modem establishes communication between HART®-capable field devices and a process controller computer. The UNICOMM HART® modems are applicable for all HART®-capable transmitters that use standard HART® communication.

Depending on the design the following versions can be ordered:

- HART®/USB modem, normal type;
- HART®/USB modem with power supply for transmitter and switchable HART® terminal resistor;
- HART®/USB modem with power supply for transmitter, switchable HART® terminal resistor and Bluetooth® interface.

The modem ensures galvanic isolation for the transmitter from the process controller system and it is powered by a USB interface or a USB power bank.

2. TECHNICAL DATA

2.1 GENERAL DATA

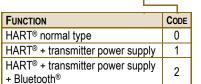
Power Supply	USB port or		
Fower Supply	USB power bank		
HART current loop power supply	24 V DC ±5% max. 22 mA		
HART terminal resistor	250 Ω switchable		
Bluetooth version	2.1		
Bluetooth name, Pairing code	SAT504-BT, 1234		
Current consumption from USB	<150 mA		
Power consumption from USB	<1 W		
Ambient temperature	−25+55 °C		
	(–13+131 °F)		
Housing material	Polystyrene		
Connection to PC	USB 1.1 "B" socket		
Cable to PC	USB "A-B" 1.8 m (71")		
Connection to HART line	KLEPS2 spiral 1.1 m (43.3")		
Ingress protection	IP20		
Electrical protection	Class III 1 kV galvanic isolation		
Mass	0.1 kg (0.22 lbs)		

2.1 Accessories

- User's Manual
- Warranty Card
- EU Declaration of Conformity
- USB "A-B" cable 1.8 m (71")

2.2 ORDER CODE

UNICOMM SAT - 504 -



UNICOMM

SAI-504 HART®-USB/BLUETOOTH® MODEM

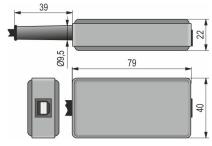
USER'S MANUAL





Manufacturer:
NIVELCO Process Control Co.
H-1043 Budapest, Dugonics v. 11.
Phone: (36-1) 889-0100
E-mail: sales@nivelco.com ■ www.nivelco.com

2.4 DIMENSIONS (IN MM)



3. COMMUNICATION OPTIONS

The modem meets the HART® communication standards and applicable for all HART®-capable transmitters that use standard HART® communication. To enable communication through the USB 1.1. or USB 2.0. port of the PC a driver program (FT 232 RL) is needed, which can be downloaded from $\underline{\text{www.nivelco.com}}$ **EView2** product page.

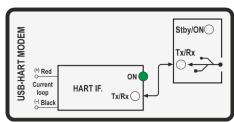
4. WIRING, OPERATION

The modem should be connected to a HART® field device by 2 pieces of KLEPS2 measuring clamps. The **SAT–504** does not have surge protection, thus use of an adequate lightning protection that does not affect standard HART® signal transmission is advised.



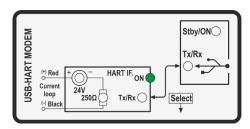
4.1 HART®/USB INTERFACE FUNCTION (FOR ALL TYPES: SAT-504-0, 1, 2)

The clips should be positioned in accordance with polarity. When the USB cable and the clips are connected to the PC, the modem turns on, and switches to the basic state marked with an asterisk (*). The following states are displayed during operation:



	LED			
Interface	Name	State		
		not lit	turned off (inactive mode)	
	Stby/ON	yellow	turned on (standby mode)	
USB		* green	turned on (active mode)	
OOD	TX/RX	red	PC send	
		green	PC receive	
		* not lit	no data transfer	
	ON	not lit	turned off (inactive mode)	
HART®		* green	turned on (active mode)	
	TX/RX	red	transmission to HART®	
		green	reception from HART®	
		* not lit	no data transfer	

4.2 CURRENT LOOP POWER SUPPLY 24 V, ADDITIONAL FUNCTION (ONLY AT SAT-504-1, 2 TYPE)



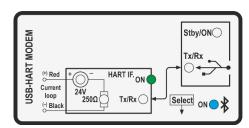
After turning on, the modem starts working in basic mode (marked with an asterisk (*)). Then, in addition to the states described in 4.1, the following modes can be set by pressing the "Select" button for a short time (<1 s).

Number of short	LED			
(<1 s) button press	Name	State		
1st	250 Ω	yellow	HART® resistor ON	
	24 V	not lit	Power supply OFF	
2 nd	250 Ω	yellow	HART resistor ON	
	24 V	yellow	Power supply ON	
3 rd	250 Ω	* not lit	HART® resistor OFF	
	24 V	* not lit	Power supply OFF	
4 th	Same as in 1 st row above			

Turning on/off the modem by pressing the "Select" button for a long time (>5 s).

Number of long	LED			
(>5 s) button press	Name	State		
1 st	Every LED	not lit	Modem OFF	
2 nd	LEDs Basic state according type		Modem ON	
3rd	Same as in 1st row above			

4.3 BLUETOOTH® CONNECTION, ADDITIONAL FUNCTION (ONLY AT SAT-504-2 TYPE)



4.3.1 Power supply from USB power bank

The clips should be positioned in accordance with polarity. Connecting the USB cable to an external 5V power bank, results entering to the basic state marked with *. The following indications can be displayed during operation.

Intorfooo	LED			
Interface	Name	State		
Bluetooth [®]	≯ on	* flashing blue	Waiting to Bluetooth® connect	
		blue	Bluetooth® connection established	

4.3.2 POWER SUPPLY FROM MOBILE DEVICE USB OTG PORT

The following modes can be set by a medium (2...5 s) press of the "Select" button.

Number of medium	LED		
(25 s) button press	Name	State	
1st	≯ on	* not lit	turned off (inactive mode)
	USB Stby/ON	* green	turned on (active mode)
2 nd	≯ on	flashin g blue	Waiting for Bluetooth® connect
	USB Stby/ON	not lit	turned off (inactive mode)
3rd	Same as in 1st row above		

5. MAINTENANCE AND REPAIR

The device does not require regular maintenance. The warranty card contains the terms and conditions. Before returning the device for repairs, it must be cleaned thoroughly. The parts in contact with the medium may contain harmful substances; therefore, they must be decontaminated. Our official form (Returned Equipment Handling Form) must be filled and enclosed in the parcel. Download it from our website www.nivelco.com. The device must be sent back with a declaration of decontamination. A statement must be provided in the declaration that the decontamination process was successfully completed and that the device is clean from any hazardous substances.

6. STORAGE CONDITIONS

Relative humidity: max. 98%

sat5040a0600h_01 December, 2017 NIVELCO reserves the right to change anything in this manual without notice!