SMART Signal generator

User Manual



User Guide

Dear User, thank you for choosing calibrator, Mr.Signal Smart, which is designed by Shanghai Lanyi Electronic Technology Co., Ltd. Quick master the operation of Smart you need to learn the next four point.

1.Read "Instrument Brief Introduction" and "Technical Parameters" to know the main functions and signal types of the Smart.

2. Basic operation: how to choose signal type and signal mode. For example, If choose to output millivolt which is one of the signal types, and TC is one kind of millivolt, then millivolt and all kinds of TC is the signal mode.

3.Basic operation: Enter menu.

4.Basic operation: Set parameters of image controls of the menu.

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1.Instrument Brief Introduction

1.1 Smart has powerful performance for it has a high-speed ARM CPU and is easy to get start for it has friendly UI. The following is the structure chart of Smart.



1.2 Introduction of Software functions Programmed Output:

You can make Mr. Signal Smart to do auto increased/decreased output. There has two modes.

Mode One:

Set a period and start/end value of output. The output will be automatically linear increased from start value to end value and linear decreased from end value to start value in a period. The auto increased/decrease output will be repeated as many times as you want.

Mode Two:

Advanced setting, the changing of output is determined by more parameters.

Type One:

After setting the starting point, ending and cycles the equipment can start working.

Preset Values:

You may need only several fixed value of output in your daily work. The product allow you to customize 9 presetting value for you to quick output.

Converting Signal: Input can be converted into another kind of output. For example, Input Hz signal, then convert them into current output.

Real-time Curve:

The input/output changing can be displayed as curves. You can set the capture period and zoom in the curves according to the max and min.

Display as Range/Actual Value:

Input and output value can be displayed as actual value or range according to your wish. Actual value corresponds to range linearly. For example, 4-20mA corresponds to 0-100, then 4mA corresponds to 0, 12mA corresponds to 50, 20mA corresponds to 100. You can vary correspondence between actual value and range. Modbus RTU Remote Control:

Mr. Signal Smart will be able to communicate with PLC or configuration software via RS485 to online change output and monitor input.

Modbus RTU Master Station:

To do communication test on, change parameters of, copy parameters of and monitor Slave devices with RS485 Modbus interface.

Extend Function:

We may provide more function, such as PID controller, recorder etc. For further information, visit our company website.

USB Firmware Update:

The device can get bug fixed and new function through firmware update via usb. You can download DFU package from our website.

USB to Rs485:

The device can be use as a USB virtual RS485 serial port. A driver will be needed in os before Win10.

2. Technical Parameters

Output signal					
Туре	Range	Precision	Resolution	Coefficient	Internal Impedance
Current(mA)	0~24mA	0.05%	0.001mA	+25PPM	100 Q
voltage(V)	0~12V	0.05%	0.001V	+25PPM	500k
passive current(XMT)	0~24mA	0.1%	0.001mA	+25PPM	100 Q
24V Loop	0~24mA	0.1%	0.01mA	+25PPM	100 º
frequency(Hz)	0~9999Hz	0.03%	5bit	+10PPM	1Mk
millivolt(mV)	-10~110mV	0.05%	0.01mV	+25PPM	2K
TC-S	0-1760°C	0.2%	1°C	+25PPM	2K
TC-B	0-1810℃	0.5%	1°C	+25PPM	2K
TC-E	0-990°C	0.2%	1°C	+25PPM	2K
TC-K	0-1320°C	0.2%	1°C	+25PPM	2K
TC-R	0-1760°C	0.3%	1°C	+25PPM	2K
TC-J	0-1190°C	0.3%	1°C	+25PPM	2K
TC-T	0-390°C	0.2%	1°C	+25PPM	2K
TC-N	0-1290°C	0.2%	1°C	+25PPM	2K
Pt100	-200~650°C	0.5%	1°C	+50PPM	
Cu50	-20~150°C	0.5%	1°C	+50PPM	

Input signal					
Туре	Range	Precision	Resolution	Coefficient	Internal Impedance
Current(mA)	0~24mA	0.1%	0.01mA	+25PPM	100 0
voltage(V)	0~12V	0.1%	0.001V	+25PPM	500k
frequency(Hz)	0~9999Hz	0.1%	5bit	+10PPM	1Mk
millivolt(mV)	-10~110mV	0.1%	0.01mV	+25PPM	2Mk
TC-S	0-1760℃	0.2%	1°C	+25PPM	2Mk
TC-B	0-1810℃	0.5%	1°C	+25PPM	2Mk
TC-E	0-990℃	0.2%	1°C	+25PPM	2Mk
TC-K	0-1320℃	0.2%	1°C	+25PPM	2Mk
TC-R	0-1760°C	0.2%	1°C	+50PPM	2Mk
TC-J	0-1190℃	0.2%	1°C	+25PPM	2Mk

T C-T	0-390℃	0.2%	1℃	+25PPM	2Mk
T C-N	0-1290°C	0.2%	1°C	+50PPM	2Mk
Pt100	-200~650°C	0.1%	0.1°C	+50PPM	2.5k
Cu50	-20~150℃	0.1%	0.1°C	+50PPM	2.5k
Resistor	0 - 400 Q	0.1%	0.01 Q	+50PPM	2.5k

3.Basic Operation

3.1 Appearance IN - /(24V) OUT+ IN+ OUT-□ MR9270S OUT:mA mΑ off 0025.0 IN:mA 00.00 IN ошт FN T-ON REST O-TY EXIT Smart color generator **USB** Port Rs485 Interface ON/OFF **Charging State**



-5-

choose a signal type.

3.5.Start Output :



Press left and right arrow keys to choose a digit, press up and down arrow key to vary the digit.



You must press this key to turn on output sinal.



3.6.Enter Settings :

3.6.1Press and hold (^{OUT}) for 2 seconds to pop up output settings widgets. The following graphic is the settings when output type is current.

mA-SET		
Return	Range	
Mode: Actual Range loop-vol: 16.5V 24V	Signal: 0.24mA 4.20mA 0.20mA 0.10mA USER	





3.6.3 Press (FN) to pop up system settings widgets.



3.7. Settings Widgets Operation:

Press 🛆 🔽 to choose an item, Press 🖅 to modify an confirm, press EXIT to quit

3.7.1 Vary numerical value :

Choose an item, press (prv), then the item can be modified. Then press direction key to vary the number. Finally press (prv) to save.



3.7.2 Adjust Slider :

Choose a slider, press [1-TY], then the slider move left side. Press [0-TY], the slider move right side. The changing will be save automatically every time.



3.8Change Display Mode

Press and hold E^{XIT} for 2 seconds, The Display will be changed into 5 modes. The following is the other 4 modes besides the main screen.





Input&Output Curve Mode

3.9The use of digital keyboard window

Press EXIT to pup up numeric keyboard widget, the 12 keys in the widget correspond to the 12 hardware key on the device. The widget is for varying output value quickly. There may have a second function If Press and hold a key. For example , press and hold Digit '1' input minus sign.



number pad

4.Signal operation

4.1 Current output

4.1.1Switch display mode : Press O-TY to change mode







Range Display

- 4.1.2 Current circuit open testing: Press^[T-0] to start output. If a "OC/ON" flag flash on the screen, The circuit is open or no testing subject connected.
- 4.1.3 Current Output Settings: Press and hold out for 2 second to open settings widgets.



Mode: choose display mode. Loop-vol: Change the voltage on the circuit. Default option is 16.5v for longer battery life. Some device need a 24V drive capability. Range: Learn more from section 1.2 Display as Range/Actual Value. Signal: Select an option to restrict output to a range. When you choose "User" option, you need to set a customized range according what you determine in "Range" widget.

4.1.4 Current output wiring diagram.



4.2 Voltage Output





4.2.2 Voltage Output Settings: Press and hold out for 2 second to open settings widgets.



Mode: choose display mode. Range: Learn more from section 1.2 Display as Range/Actual Value. Protect: If there is a short in output circuit for 2 seconds, output will be turned off automatically. Signal: Select an option to restrict output to a range. When you choose "User" option, you need to set a customized range according what you determine in "Range" widget.

4.2.3 Voltage output wiring diagram.



- 4.3 XMT Output Simulate a transmitter
- 4.3.1 Switch display mode Press O-TY to change mode



4.3. 2 Current Output Settings: Press and hold ^(OUT) for 2 second to open settings widgets.



Mode: choose display mode. Range: Learn more from section 1.2 Display as Range/Actual Value Signal: Select an option to restrict output to a range. When you choose "User" option, you need to set a customized range according what you determine in "Range" widget

4.3.3 XMT output wiring diagram.



4.4 Pulse output

4.4.1There are four type of Pulse mode Press and hold $\widehat{|0,TY|}$ for 2 seconds to change mode



4.4.2 Pulse Output Settings: Press and hold Out for 2 second to open settings widgets.

	HZ-SET		Mode: choose pulse mode
Return Mode: PULSE PWM SPEED Q-PUL	Scope: 0-99.99Hz 0-999.9Hz 0-9999Hz Peak: 10.0 V	Way: Level OC Out SPEED Range	Out range: the frequency range of output. Peak:peak of wave form, max is 24V. Way:letrical level output(PNP) or OC switch output(NPN). Speed: Enter speed settings. Range: Learn more from section 1.2 Display as Range /Actual Value.
			 Only work in pulse mose.

4.4.3 Pulse output-Frequency mode

Pulse is the most widely used mode. It has four kinds of range, which can be changed in output settings or by pressing [arr].



4.4.4 Pulse output-PWM mode。

PMW is short for Pulse-Width Modulation. Pulse is modulated according the percentage of keep electrical level high in a cycle. Two parameters need to be set, which are percentage and frequency. Press Orthot alter from frequency setting and percentage setting.



The main usage of PWM:

pulse heat system, adjustment of Motor speed, Light Brightness, brake strength, etc. PMW is widely used, especially in linear drive.

4.4.5 Pulse output-Speed mode.



The best method to Calculate RPM rotating speed of motor or gear is by pulse. For example, a motor generate a pulse for every rotation, if speed is 3000 rotations per minute. then 50 pulse will be generated for every second. Frequency=RPS(rotations per second)* the number of pulse generated every rotation. RPM=RPS*60 RPM(per minute)=RPS*60 RPH=RPS*3600 RPH(per hour)=RPS*3600 RP teeth In a practical application,

the gear of moter may have some

missing teeth. For example, a gear of a motor must have 60 teeth but deliberately have one loss. The rotating speed is calculated by the missing tooth.

4.4.6 Frequency output- Qualitative pulse mode

This function is to simulate flow sensor. For example, a liter of water flood over a turbine, sensor generated 100 pulses. The device generate pulses as a flow sensor will be.



Quantitative instructions:



–Quantitative models and working condition

Stop: the generation is stopped. The number of qualitative pulse can be modified.

Pause: the generation is suspended. **Run:** the pulses are generating.



The work state is from stop to pause.

Press when work state is pause, pulse start generation.

Press when work state is run, the generation is suspended.

Press when work state is run, one pulse will be generated.

Press when work state is run, the generation stop and reset.

O-TY Press on any work state to modify the period.

4.4.7 Frequency output wiring diagram.



4.5 Millivolt/thermocouple Output

4.5.1 Switch mode Press O-TY to change mode



Millivolt output

Thermocoupule output

M-volts

C

Off

0548

4.5.2 Current Output Settings: Press and hold out for 2 second to open settings widgets.

	-	-
	mV-SET	
Return	TYPE:	Ref_T:
Mode:	TC-S TC-B	00. 'C
● 110mV	TC-E TC-K	Temp units
тс 🔍	TC-R TC-J	©'C ©'F
Range	TC-T TC-N	
	L]

Mode: choose display mode. Range: Learn more from section 1.2 Display as Range/Actual Value. Type: Choose the type of thermocouple. Colt-T: The temperature of cold junction.

Temp Unit: set unit to be Celsius degree or Fahrenheit Why need a cold junction compensation? Thermocouple work in testing spot and instrumentation work in monitor room. The temperature is guite different

between these two places. The signal of TC base on 0 degree. And to avoid the signal is too faint to transfer to instrumentation, a circuit used for cold junction compensation is a must. If find out the temperature measured by instrumentation is higher than it should be, when device simulate TC, you should set the temperature of cold junction.

4.5.3 Millivolt output wiring diagram.



- 4.6 Resistance Output
- 4.6.1Switch mode Press O-TY to change mode





Resistance Value Output



for 2

4.6.2 Resistance Output Settings: Press and hold out second to open settings widgets.



Temp Unit: set unit to be Celsius degree or Fahrenheit Type: type of RTD Resistance offset: correct the resistance ouput.

4.6.3 Resistande output wiring diagram.



Use attention :

RTD is a special signal, which is not a electronic signal. So the device has some requirement to generate resistance output. Instrumentation supply a voltage for RTD to vary current and voltage as the temperature changed. The Voltage of instrument should be lower than 10V or the device will be fail to simulate a RTD. You can make device generate RTD signal and measure by itself to check if the RTD output is work.

Usually the voltage of instrumentation is lower than 5V, current is lower than 1mA, or the lifetime of RTD will be reduced.

- 4.7 24V loop detection (transmitter power supply and detection of current and output ports)
- 4.7.1 Switch mode Press (O-TY) to change mode





Actual Value Display

Range Display

4.7.2 Current Output Settings: Press and hold out for 2 second to open settings widgets.



Mode: choose display mode. **Range:** Learn more from section 1.2 Display as Range/Actual Value.

4.7.3 24V loop output wiring diagram.



There are many kinds of transmitter, for example: pressure transmitter, temperature transmitter, pneumatic valve feedback transmitter, etc.. Test equipment supply current can not be more than 24mA.

4.8 Independent 24V

4.8.1 Recognition of independent 24V

Input (-) can be switched to an independent 24V function, which is a single output 24V. 24V terminals and input (+) with the use of the transmitter can be tested. Its main purpose is to test the pneumatic control valve or two wire transmitter.



Tip: 24V loop detection and independent 24V difference is, 24V loop detection using output signal port power supply and measurement feedback current, independent 24V port and the output (-) port composition 24V power supply, also can be input and (+) composed of transmitter power supply and measuring transducer feedback current.

4.8.2 USE 24V

Enter the function menu select "24V USE", the status bar will appear 24V prompt and flashing



USE 24V : Enable independent 24V start output.

Used to keep : Enable the 24V status after each boot to keep the state in the last boot. Conversely, each boot 24V need to manually open.

4.8.3 wiring diagram:



Pneumatic control valve test



Simultaneous testing of two two wire transmitter.

4.9 Current input

4.9.1 Switch display mode $Press^{(1-TY)}$ to change mode.



Actual Value Display

Range Display

4.9.2 Current input Settings: Press and hold N for 2 second to open settings widgets.



Mode: choose display mode. **Range:** Learn more from section 1.2 Display as Range/Actual Value.

4.9.3 wiring diagram:



Signal <=24mA/<30V

4.10 Voltage input 4.10.1 Switch display mode Prestire to change mode. Range COCC INAV Voltage COCC INAV Voltage COCC INAV

Actual Value Display

Range Display

4.10.2 Voltage input Settings: Press and hold M for 2 second to open settings widgets.



Mode: choose display mode. **Range:** Learn more from section 1.2 Display as Range/Actual Value.

4.10.3 wiring diagram:



Signal = - 4V~30V

4.11 Pluse input

4.11.1 Switch display mode Press [I-TY] to change mode



4.11.2 Pluse input Settings: Press and hold in for 2 second to open settings widgets.

HZi	HZinput-SET		
Return Mode:	Way: [●] Level in ○ OC in		
 Pulse PWM Speed Count 	Count way: Rising Falling R/F		
SPEED	Range		

MODE: Pluse on work mode.

Speed: Working principle of pulse output is the same.

Way:input way。

Count way:Rising edge representation level from 0V to rise to the peak of the pulse, the counter plus 1, down along the said input level down to 0V counter plus 1, jump is input level as long as the upper and lower jump, the counter is incremented by 1, reset the counter, please press the $\frac{1}{REST}$

4.11.3 wiring diagram



The frequency of the input range is 0-9999HZ



- 4.12 Millivolt/thermocouple Intput
- 4.12.1 Switch display mode Press [I-TY] to change mode

Range	IN:mV	M-volts	044.30	ТС:К
004.00	98.00 66.00 74.00 72.00 80 day:00 day: 7118 00117:24 001	;	000	0508 6607 2436 0205 1100 117:42 00117:48 80

Actual Value Display

Temperature display



Mode: choose display mode. Range: Learn more from section 1.2 Display as Range/Actual Value. Type: Choose the type of thermocouple.

Colt-T: The temperature of cold junction.

Temp Unit: set unit to be Celsius

4.12.3 wiring diagram



4.13 Resistance/Pt100/Cu50

4.13.1 Switch display mode Press [I-TY] to change mode

Range 8339.9	IN:Resistor	R:	050.00	IN:Cu50
039.99	080.0 040.0 040.0 020.0 02100 day100 0718154 00119100 (0	00.0	092-2 0344 0334 091-2 daui00 daui00 00119118 00119124

Actual Value Display

Temperature display

4.12. 2 Resistance intput Settings: Press and hold in for 2 second to open settings widgets.



Temp Unit: set unit to be Celsius degree or Fahrenheit Type: type of RTD R offset: correct the resistance ouput.

4.13.3 wiring diagram



5. Programmable Output

According to the parameters you set, the output will be automatically increased and decreased as many times as you want. It is use for the aging test of valve, PLC debugging, etc.

5.1.Set Four Parameters For Quick Programmable Output



5.2 Start programming output

Press FN, enter the function menu to select the "EN-Program".



Programming output window selection starts, will automatically return to the main interface, waiting for the user to start running.



5.3 Advanced





V1:Start Val(Previous Menu): The floor of output V2:Up Step: Increase amount of every step T1:Step Time:Increase every step time T2:Stop Time:Idle time on the ceiling V3:Stop Val(Previous Menu):The ceiling of output V4:Down Step:Decrease amount of every step T3:Step Time(Second One):Decrease every step time T4:Stop Time(Second One):Idle time on the floor

Tip: the use of custom mode and set the 6 parameters, return to the programming output window, the increase or decrease of the cycle will be displayed with the custom to re calculate the cycle.

5.4. Set Parameters To Output Other Waveforms

rise sawtooth waveform



Set Down Step as Stop Val minus Start Val.When output has been increased to Stop Val, it will be decreased to Start val in one step.

fall sawtooth waveform



Set Up Step as Stop Val minus Start Val. When output has been decreased to Start Val, it will be increased to Stop val in one step.



Extend Stop Time

6.Preset

6.1 Press | FN | enter the function menu to select the "EN-Pre-set".



6.2 Pre setting operation

Enable the pre setting, the keyboard of the left three keys into a pre occupied, the right to continue to use, press the EXIT button to exit the pre set function.



7.Signal conversion

Users in the test process, if you need to use the signal conversion, such as the frequency of 0 - 100Hz converted to 4 - 20mA, then you can use the signal conversion function.

Press FN enter the function menu to select the "EN-Convert".



Input H/Input L:Signal range of input signal.

Output H/Output L:Signal range of output signal.

Overrange: For example, 1-5V converted into 4-20mA, if the user check this, when the input is 0V, the output will follow to 0mA, if the user does not check, then the output is 4mA, the output is locked in the range of settings.

Auto RUN : Check this option, the

next boot will automatically start the signal conversion, when the switch to work in the press of the [EXIT], the signal conversion will exit and disable RUN Auto check.

8.Real time curve

Used to analyze the changing trends of signals.

8.1 Hold down the ExiT key for 2 seconds, you can switch to the big curve screen.



Input signal output signal at the same time working curve interface.

8.2 Real time curve operation

Real time curve of pause refresh: by leaning on seconds, the real-time curve box will appear pause and flashing, then the real curve of pause refresh, continue to press this button for 2 seconds, real-time curve began to refresh.

Auxiliary timer is cleared: the auxiliary timer shows the time of the machine running, hold down the REST 2 seconds timer cleared. Please use this function with clear and flexible.

8.3 Enter the real-time curve setting window: press the FN to display the function menu to select the real time curve.



Output Graph: open the output signal to follow the curve (yellow line).

Auto Zoom: automatic adjustment of the output signal scale range, the maximum value of the minimum curve to automatically adjust the Y axis scale range.

Cu-Acp-T: the refresh interval time of the output curve.

Auto Zoom: the scale of the

input signal is automatically changed.

Cu-Acp-T: the time of the refresh interval of the input signal.

9.System setting

9.1Enter system setup window

Press (FN) enter the function menu to select the "System"

System setting				
Sig SW:	Function m	Theme:		
© _{Turn}		Classic 🔍 🔻		
Fast	Save Value: 🔽	Boot:		
Screen:	Save State: 📃	Prog run 🔽		
in/out output	Beep: 🔽 Fast ADC: 📃	Calibration		
input in-Graph	USB &ON:	Return		

Sig SW: the way of signal selection

Screen: select the working interface.

Backlight: adjusting backlight brightness.

Save Value: save the output value before the shutdown.

Save State: the output signal of the switch state to maintain, (if the signal is open every time the signal can be set up, usually with the signal conversion work).

Beep: Beep switch.

Fast ADC: to improve the speed of signal input and refresh.

USB &ON: plug in the USB power supply, the instrument automatically enter the working state, no check, the instrument on the electric reserve at the charging interface. If the instrument is inserted in the USB PC port, and the driver is normal, the instrument will automatically boot.

Theme: change the color scheme of the instrument.

Fn function: hold down the [FN] key for 2 seconds, can quickly start the program function。

Calibration: the fine tuning window into the signal.

10.Modbus RTU Slave

Using the standard RTU Modbus protocol, can use the configuration software or PLC for remote control and monitoring.

10.1 Press FN enter the function menu to select the

"Port setting".

ComPort Setting					
Mode:	USB RS485	-			
Baud:	19200	-			
Parity:	NONE				
StopBit:	1	-			
Slave ad	dress: 001				
Return					

10.2 Instrument register address and description

Name	Addr	Data type	R/W	Explain
ID	40001	ushort	R	Instrument type
Key	40002	ushort	R/W	The instrument pressed key
Mode	40003	ushort	R/W	Ydoxh @ v vwlap ghidxowwalwla/ @4 hqdeoh program output, =2 for signal conversion
BTV	40004	ushort	R	Instrument battery voltage
Retain	40005	ushort	R	
Input select	40006	ushort	R/W	@3 p D lq/@4Y lq/@5 Sxovh lq/@6 p y in,=4 R in
input mode	40007	ushort	R/W	mA in : =0 current display,=1 range display,R in:=0 pt100 in,=1 Cu50 in ,=2 R in.
lqsxw mode2	40008	ushort	R/W	=0,pulse way =Level in, mV in.=1,Pulse way=OC in,mV in =TC.
input value	40009	long	R	Large font display signal value

input value2	40011	long	R	Frequency signal in PWM mode, the value of the frequency value, the MV input, in the thermocouple input, the MV of input values, input resistance and MV input function the same
input ramge	40013	long	R	The range of the input signal is converted.
input value	40015	float	R	Floating point representation
input value2	40017	float	R	Floating point representation
input ramge	40019	float	R	Floating point representation
Output on/off	40021	uhosrt	R/W	Output signal switch
Output select	40022	ushort	R/W	=0:mA out,=1:V out,=2:XMT out,=3:pulse out,=4:mV out,=5:R out,=6:24V out
outpu t mode	40023	ushort	R/W	mA in : =0 current display,=1 range display,R in:=0 pt100 in,=1 Cu50 in ,=2 R in.

Output mode2	40024	ushort	R/W	=0 mA in,=1V in,=2 Pulse in,=3 mv in,=4 R in
output value	40025	long	R/W	Output signal value for large font display
output value2	40027	long	R	Frequency signal in PWM mode, the values of frequency value, millivolt output. In the thermocouple output and the value for the MV output value, output resistance and MV output function the same
output range	40029	long	R	E frqyhuvlqj vk.hrxvsxvvljqdoudqjh
output value	40031	float	R/W	Floating point representation
output value2	40033	float	R	Floating point representation
output range	40035	float	R	Floating point representation

11.Modbus Master - Mr.MOD

Modbus main function of the main functions of this product, will be updated regularly, this note only shows the basic operation, such as the update staff will be released in the website, please pay attention to! Modbus master station is mainly used to modify the instrument parameters, parameter replication monitoring, test communication is normal. Communication mode to use the RS485 interface, the interior has a three pole protection, can prevent more than 100V of static electricity, and short circuit protection, PTC self recovery insurance.

11.1 Modbus master has 5 configurations for users to test different devices.



11.2 Modbus master interface



11.3 Modbus master parameter settings

Press FN to enter the main station parameter setting.



There are two modes operation:

Auto: the user triggers the running button, the program starts polling from the station equipment variable, the real-time refresh variable, and the on-line modification variable.

Manual: read operations and write operations are performed manually, according to a write button, the program on a polling station equipment. To modify the parameters to modify a unified, according to the write button, the program will automatically change the variable in order to write.

11.4 Add a register

Press the "Add"

Add regster					
ОК	Return				
DRV Addr: 001.	Reg TYPE: ushort 🛛 🔻				
Point: 01:00X 🔽	Usual Label: 🔽				
Reg addr: 00001	Usual Le Reg_				
Add more: 01.	Reg Order: 1234 🛛 🔽				

DRV Addr:range 0-255

CMD: Selection of instructions from the transmitting device, 03:40x. 03 said protection instructions operate on registers and 40x said MODBUS register address prefix, such as the address of a variable set 00001, then access the register address as 40001 and hexadecimal address 0000.

Add more: the number of variables to add, such as adding a number of 10, then the variable address will automatically increment.

Reg TYPE :

ushort : 16bit unsigned integer

short: 16bit integer

- Byte-1: 8 bits in the first byte integer (Modbus the underlying protocol variables are 16 bits of data, if the user wants to take 8 integers, then the bytes are selected by the user)
- Byte-2: Second 8bit byte integer
- ulong: 32bit unsigned integer

long: 32bit integer

Float: 32 bit single precision floating point number

Commonly used labels and Tags: Comments on the role of. **Data Order:** MODBUS master read variables, the

rearrangement. Such as: a floating point number is composed of four words, since MODBUS differs from the station equipment by the CPU, there may caused a four byte floating point in different rows, a 32-bit integer is similarly, so that read back data anomalies, can modify this setting.

Setup is completed, you can press the addition, you can also select the OK key. $\bigcirc UT$ key to confirm the

11.5 Register operation :

In the Modbus master interface according to the $\left| \textbf{I} - \textbf{T} \right|$ to display the register window.

Regster menu			
Value edit	Union addr		
Propedit	Delete		
HEX/DEC	Delete all		
Real-GRAPH	Return		

Value edit: Pop up digital keyboard to modify.

Propedit : Edit select register.

HEX/DEC:Decimal display and sixteen decimal display.

Real-GRAPH : Reserve.

Union addr : Set the device address of the other register to the same as the selected variable address.

Delete : Delete a register.

Delete all : Delete all register.

Fast modify register value: in the MODBUS main interface,

press \bigcirc to pop up the digital keyboard. **Bit change:** \bigcirc TY key on the main interface of the MODBUS

12. Attentions

12-1.Extend Battery Life

If you are going to leave the instrument unused for a long time. Do not keep it with an empty battery. Please fully charge the battery before keep it. Discharge and charge at least one time in every 3 month to keep the battery active.

12-2. The battery replacement

If the battery has bad need to change, be sure to use the battery manufacturer established parameters, or purchased from the manufacturer. Battery for: 14500 rechargeable lithium battery, voltage of 3.6 V, charging termination voltage of 4.2 V, normal manufacturer of battery capacity Is in commonly 800 ~ 900 ma, the weight of the battery in about 20 g, please normal manufacturer of battery, It is forbidden to use AAA batteries, battery types are different.

12-3.Self-Check

If you suspect that the instrument does not work. As the instrument allows input and output at the same time, you can do a self-Check this way. Output a signal, and connect the output to the input terminal. The instrument can meter the signal generated by itself.