

## ■ Preface

Thank you for purchasing our product. Before you start to operate the product, please read the following precautions at first, and use the product safely and carefully.

This Quick Reference aims to summarize the Instruction Manual. For further information like supported parameters, initial/default values, and so on, please refer to the Instruction Manual (PDF format file) in "SR23/FP23 Support CD".

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## ■ Safety Precautions



## Warning

The SR23 Series Digital Controller is designed for controlling temperature, humidity and other physical quantities in general industrial facilities. It must not be used in any way that may adversely affect the safety, health or working conditions of those who come into contact with the effects of its use. When used, adequate and effective safety countermeasures must be provided at all times by the user. No warranty, express or implied, is valid when this device is used without the proper safety countermeasures.



## Warning

- ♦ Before you start to use this device, install it in a control panel or the like and avoid touching the terminals.
- ♦ Do not open this device's case, and touch the boards or inside of the case with your hands or a conductor. The user should never repair or modify this device. Doing so might cause an accident that may result in death or serious bodily injury from electric shock.



## Caution

To avoid damage to connected peripheral devices, facilities or the product itself due to malfunction of this device, safety countermeasures such as proper installation of the fuse or installation of overheating protection must be taken before use. No warranty, express or implied, is valid in the case of use resulting in an accident without having taken the proper safety countermeasures.

- ♦ The warning mark on the plate affixed on the casing of this device warns you not to touch charged parts while this device is powered ON. Doing so might cause an electric shock.
- ♦ A means for turning the power OFF such as switch or a breaker must be installed on the external power circuit connected to the power terminal on this device. Fasten the switch or breaker at a position where it can be easily operated by the operator, and indicate that it is a means for powering this device OFF.
- ♦ This device does not have a built-in fuse. Install a fuse that conforms to the following rating in the power circuit connected to the power terminal.

**Fuse rating/characteristics: 250 VAC 1.0A/medium lagged or lagged type**

- ♦ When wiring this device, tighten the terminal connections firmly.
- ♦ Use the device with the power voltage and frequency within their rated ranges.
- ♦ Do not apply a voltage or current outside of the input rating to the input terminal. Doing so might shorten the service life of this device or cause it to malfunction.
- ♦ The voltage and current of the load connected to the output terminal should be within the rated range. Exceeding this range may cause the temperature to rise which might shorten the service life of this device or cause it to malfunction.
- ♦ This device is provided with ventilation holes for heat to escape. Prevent metal objects or other foreign matter from entering these ventilation holes as this may cause this device to malfunction. Do not block these ventilation holes or allow dirt and dust to stick to these holes. Temperature buildup or insulation failure might shorten the service life of this device or cause it to malfunction.
- ♦ Repeated tolerance tests on voltage, noise, surge, etc. may cause this device to deteriorate.
- ♦ Never remodel this device or use it a prohibited manner.
- ♦ To ensure safe and proper use of this device, and to maintain its reliability, observe the precautions described in this manual.
- ♦ Do not operate the keys on the front panel of this device with a hard or sharp-tipped object. Be sure to operate the keys with your fingertips.
- ♦ When cleaning this device, do not use paint thinner or other solvents. Wipe gently with a soft, dry cloth.

## ■ Precautions for Installation Site



## Caution

Do not use this device in the following sites. Doing so might result in malfunction or damage to this device and in some cases cause fire and/or dangerous situations.

- ♦ Locations that are filled with or generate inflammable gas, corrosive gas, dirt and dust, smoke, etc.
- ♦ Locations that are subject to water droplets, direct sunlight or strong radiated heat from other equipment
- ♦ Locations where the ambient temperature falls below -10°C or rises above 50°C
- ♦ Locations where dew condensation forms and the humidity reaches 90% or more
- ♦ Near equipment that generates high-frequency noise
- ♦ Near heavy current circuits or locations likely to be subject to inductive interference
- ♦ Locations subject to strong vibration and impact
- ♦ Locations exceeding an elevation of 2000 m

## ■ Precautions for Wiring

## Caution

- ♦ To prevent electric shock, always turn off and disconnect this device from the power supply before starting wiring.
- ♦ Do not touch wired terminals or charged parts with your hands while the power is supplied.

Pay attention to the following points when performing wiring:

- ♦ Check that the wiring is free from mistakes according to "■ Rear Terminal Arrangement Diagram."
- ♦ Use crimped terminals that accommodate an M3 screw and that have a width of 6.2 mm or less.
- ♦ For thermocouple input, use a compensation wire compatible with the type of thermocouple.
- ♦ For RTD input, the resistance of a single lead wire must be 10Ω or less and the three wires must have the same resistance.
- ♦ The input signal lead must not be passed along the same conduit or duct as that for high-voltage power lines.
- ♦ Shield wiring (single point grounding) is effective against static induction noise.
- ♦ Short interval twisted pair wiring is effective against electromagnetic induction noise.
- ♦ When wiring, use wire or cable (minimum 1 mm<sup>2</sup> cross-sectional area) of 600 V grade PVC insulated wire or equivalent wire having the same rating.
- ♦ For wiring the ground, ground the ground terminal with the earth resistance at less than 100Ω and with wire 2 mm<sup>2</sup> or thicker.
- ♦ Two earth terminals are provided, each connected internally. One is for the ground connection, and the other is for connecting the shield of the signal lead. Do not use the earth terminals for crossover wiring of the power system ground lead.
- ♦ If this device is considered as being susceptible to noise caused by the power supply, attach a noise filter to prevent abnormal functioning. Install a noise filter onto a grounded panel, and make the wire connecting the noise filter output and the power supply terminal on this controller as short as possible.

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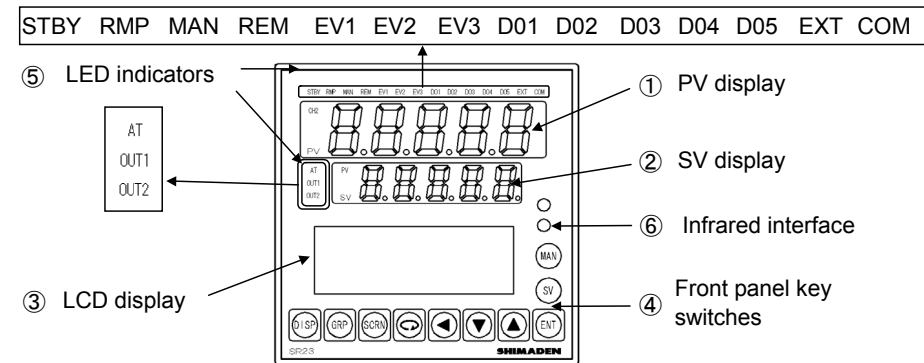
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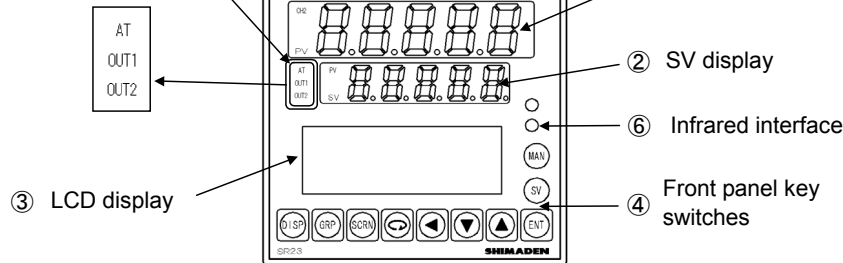
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## ■ Names and Functions of Parts on Front Panel



## ⑤ LED indicators



## ①PV display

Displays the measured value (PV).  
Displays an error message when an error (e.g. scale over) occurs.

## ②SV display

Displays the target set value (SV).

## ③LCD display (21 characters x 4 lines, max.)

SV No. display	Displays the current target setting value (SV) No..
Output (OUT) display	Displays the control output value by a numerical value and a bar graph as a percentage (%).
Screen title display	Displays the screen group title in the respective screen group top screen.
Setup parameter display	Displays the parameters can be selected and displayed by front key operation.

## ④Front panel key switches

	Displays the basic screen.
	Changes the screen group. Or, returns to the screen group top screen.
	Switches the parameter display screen in a screen group.
	Selects the parameter to set up or change. The parameter to be changed is indicated by the cursor (►).
	Moves the digit in set numerical values.
	Decrements parameters and numerical values during setup.
	Increments parameters and numerical values during setup.
	Registers data or parameter numerical values.
	Switches the execution SV No. in the basic screen. In screens other than the basic screen, the execution SV No. can be switched when the display is switched to the basic screen.
	Used for manual output (MAN). Switches to the output monitor screen whichever screen is displayed. With the output monitor displayed, you can use the  or  keys to switch to manual output.

## ⑤LED indicators

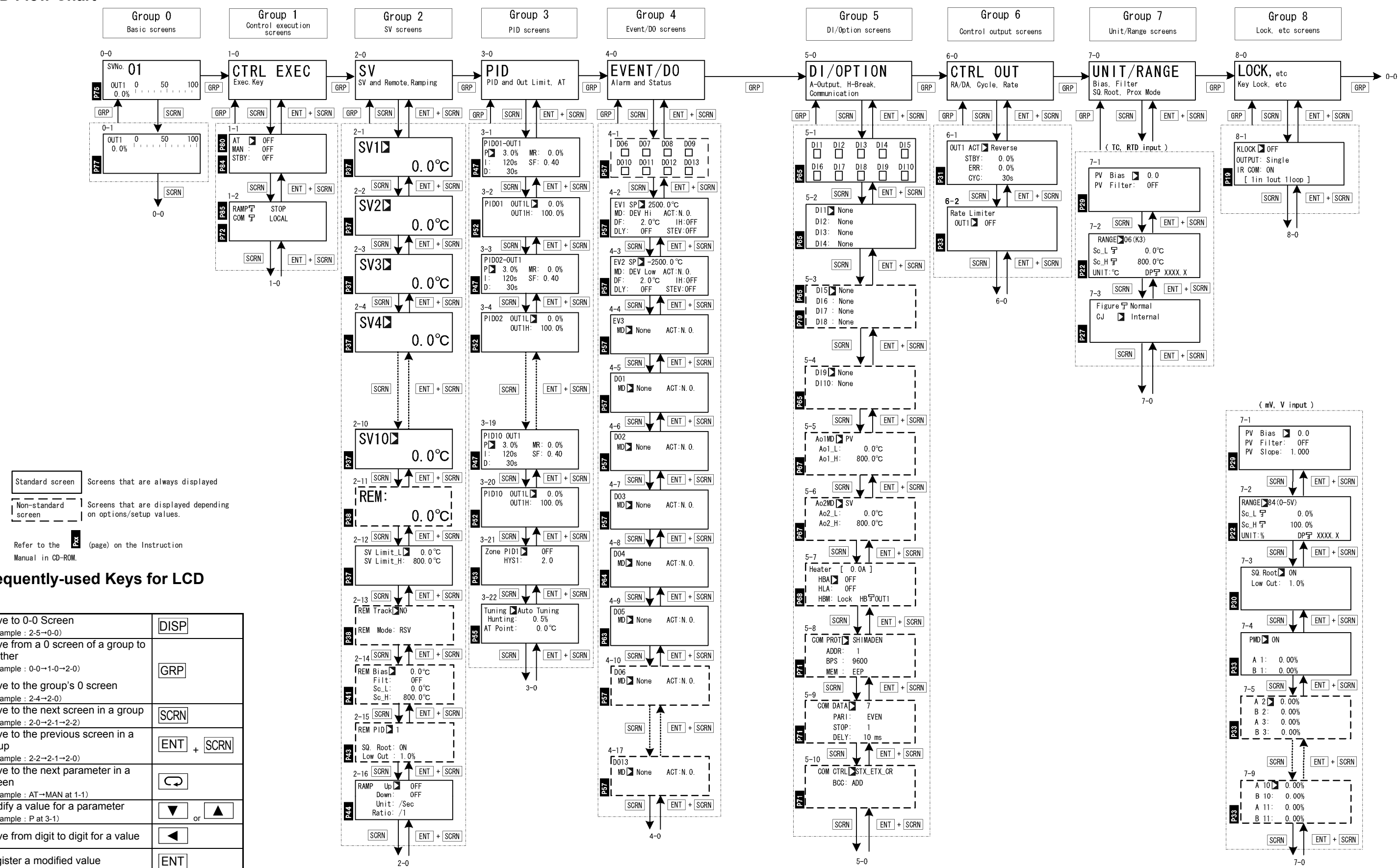
## Status lamps

STBY	green	Blinks when control output is set to standby (STBY=ON).
RMP	green	Blinks during execution of ramp control, and lights while ramp control is paused.
MAN	green	Blinks when control output is set to manual operation (MAN).
REM	green	Lights when remote setting (REM) is set in SV No. selection.
EV1	orange	Lights during EV1 action.
EV2	orange	Lights during EV2 action.
EV3	orange	Lights during EV3 action.
DO1	orange	Lights during DO1 action.
DO2	orange	Lights during DO2 action.
DO3	orange	Lights during DO3 action.
DO4	orange	Lights during DO4 action.
DO5	orange	Lights during DO5 action.
EXT	green	Lights when external switch setting (EXT) is set when multi-SV No. selection (SV select) is switched to.
COM	green	Lights when communication (COM) mode is selected.
AT	green	Blinks during execution of auto tuning, and lights during auto tuning standby.
OUT1	green	When control output is current or voltage output, the brightness of this lamp changes according to fluctuation of Control Output 1, and during contact or SSR drive voltage output, this lamp lights when Control Output 1 is ON and goes Out when Control Output 1 is OFF.
OUT2	green	When control output is current or voltage output, the brightness of this lamp changes according to fluctuation of Control Output 2, and during contact or SSR drive voltage output, this lamp lights when Control Output 2 is ON and goes Out when Control Output 2 is OFF.

## ■ Error Messages

Code	Cause	
<i>E - r o ñ</i>	ROM error	The error codes on the left are displayed on the PV display. These indicate that all outputs turn OFF or become 0%. If any of the messages are displayed, repair or replacement is required. Immediately turn the power OFF, and contact your dealer.
<i>E - r A ñ</i>	RAM error	
<i>E - E E P</i>	EEPROM error	
<i>E - A d 1</i>	Input 1 A/D error	
<i>E - S P e</i>	Hardware error	
<i>S e . L L</i>	The PV value exceeded the measuring range lower limit (-10%FS).	When a PV input-related abnormality is detected during execution of control on this device, the error codes on the left are displayed on the PV display.
<i>S e . H H</i>	The PV value exceeded the measuring range higher limit (+110%FS), RTD-A burnout, or thermocouple burnout.	
<i>b - - - -</i>	One or two RTD-B burnout, or all leads of the RTDs burnout. Action of this device in this case is PV moving excessively towards the higher limit.	
<i>C J . L L</i>	Reference junction compensation (-20°C) is at the lower limit. (thermocouple input)	
<i>C J . H H</i>	Reference junction compensation (+80°C) is at the higher limit. (thermocouple input)	When an abnormality is detected in the REM input during execution of REM SV on this device, the error codes on the left are displayed on the PV display. If any of the messages are displayed, repair or replacement is required. Immediately turn the power OFF, and contact your dealer.
<i>r E . L L</i>	REM input exceeds the input range lower limit.	
<i>r E . H H</i>	REM input exceeds the input range higher limit.	
HB_HH	The heater current exceeds 55.0A.	When a heater current abnormality is detected during execution of control on this device, this error code is displayed on the LCD.

#### ■ LCD Flow Chart



#### ■ Frequently-used Keys for LCD

Move to 0-0 Screen (Example : 2-5→0-0)	DISP
Move from a 0 screen of a group to another (Example : 0-0→1-0→2-0)	GRP
Move to the group's 0 screen (Example : 2-4→2-0)	ENT + SCRN
Move to the next screen in a group (Example : 2-0→2-1→2-2)	ENT
Move to the previous screen in a group (Example : 2-2→2-1→2-0)	ENT + SCRN
Move to the next parameter in a screen (Example : AT→MAN at 1-1)	ENT
Modify a value for a parameter (Example : P at 3-1)	ENT
Move from digit to digit for a value	ENT
Register a modified value	ENT