



BASIC FEATURES

- ☐ High visibility of Control Motor opening display, which is shown in a bar graph (20 dots) and 7 segments.
- ☐ Zero/Span adjustment of opening can be done automatically at the touch of a single button.
- ☐ By means of the combination of SSR and relay, the drive unit can control directly large capacities (20-240V / 2A).
- □ A wide selection of additional functions (optional) is available to suit various requirements.
 (Events, analog output, external operation, square root extraction, communication function)
- ☐ Dust and splash proof front panel equivalent to IP66

Series EM70 **SPECIFICATIONS**

Display

Position indicator

• Output display color (LED bar graph) : Green • Display resolution/dot

Data display

· Display digit/color Display resolution

 Sampling cycle · Display range

Status display

· 5%/20 dots

: 5 digits/7 segments LED green display, Height of character: 14 mm

: 1% (position, desired value of position), 0.1% (input)

: 0.2 seconds

: Position and deviation: -10~110%, Input value: -10.0~110.0%

: 11 kinds, LED lamps

Position display (POSITION)/Green (INPUT)/Green Input display Desired value of position/deviation display (DES/DEV)/Green Manual action (MAN)/Green Reverse action (RA)/Green Opening action (OPEN)/Green Closing action (CLOSE)/Green External (DI) input (DI1, 2, 3)/Green Event action (EV1, 2, 3)/Orange (STBY)/Green Stand-by action (COM)/Green Communication status

■ Control input

 Current/receiving impedance Voltage/input impedance

Input filter

Isolation

: $4\sim20$, $0\sim20$ mA DC/ 100Ω : 1~5V, 0~5V, 0~10V DC/1MΩ : 0~99 seconds

: By key switches (6 keys) on front panel

: By (DISP) key switch on front panel

: By key switch on front panel

(correction of potentiometer error)

output, setting of speed is not possible.

: Direct (DA)/reverse (RA)

: 3-stage lock

: Insulated between control input and analog output (not insulated between

: Provided with Automatic adjustment function; manual adjustment is also possible

: Input values corresponding to 0% position and 100% position (scaling function) or position values corresponding to 0% input and 100% input (scaling function) : Higher limit values 1~100%. Lower limit value 0~99% (higher limit>lower limit)

: 10~100% (Initial value: 100%, which means no inching) In the case of contact

: 1/4 of dead band. Fixed to 0.3% when dead band is less than 1.2% of input.

control input and feedback potentiometer and DI input)

Setting

Setting system

Setting/selection item

Display switching

· Auto/manual switching

• Zero/span adjustment

• Selection of control characteristics

· Control characteristics gain setting

• Position limiter setting

• Setting of speed (inching)

Hysteresis

· Dead band setting

• Keylock

■ Feedback

Feedback potentiometer rating

Control output

Output type

: Selectable between 100Ω and $2k\Omega$ /three-wire type

: 0.2~10.0% of input signal (Intial value: 2.0%)

: Contact 240V AC 2A Combination of SSR and contact 240V AC 2A

■ External operation input (DI)

Number of points

Operable items

Operation

Event output (option)

Number of event points

Output rating/structure

Types

: 3 points (DI1, DI2 and DI3)

: (1) Individual assignment to RA, STBY and preset position value is possible.

(2) Assignment to 7 preset position values by binary numerals is possible.

Assignment to 3 preset position values and individual assignment to one of RA, STBY and preset position value is possible.

: Put in action when non-voltage contact or open collector turns ON.

: 3 points (EV1, EV2 and EV3)

: Potentiometer (higher limit, lower limit, hysteresis variable and stand-by action selectable), input (higher limit, lower limit, hysteresis variable and stand-by action selectable), operation, manual, potentiometer error, input error, and control loop

: 240V AC 1A Resistive load/"a" contact

: When EV1~EV3 are in action, orange lamp lights.

 Action display Analog output (option)

Number/type

Analog output/rating

 Output accuracy Isolation

: 1 point, either position or control input to be selected with scaling function

: $4\sim20$ mA FS/Load resistance 300Ω max.

: ±0.5% FS max.

: Insulated between analog output and control input and feedback potentiometer

Square root extraction (option)

Position output control by square root extraction of input signals

Communication function (option)

Communication type `

● Communication system : RS-232C 3-line type half duplex system & RS-485 2-line type half duplex system

: RS-232C, RS-485

: Non-volatile memory

{RS-485 is of half-duplex multi-drop (bus) system}

Synchronization system
 Communication speed
 Start-stop synchronization system
 1200, 2400, 4800, 9600, 19200 bps

■ General specifications

Data storage

• Ambient temp./humidity range $:-10 \sim +50^{\circ}\text{C}/90\% \text{ RH or less (no dew condensation)}$

• Storage temperature $: -20 \sim +65^{\circ}\text{C}$

● Power supply : 100~240V AC±10% 50/60Hz

• Power consumption : 13VA (240V AC)

● Applicable standards : Safety: IEC1010-1 and EN61010-1/EMC: EN61326

Insulation resistance
 Between input/output terminals and power terminal: 500V DC 20MΩ min.
 Between power terminal and ground terminal: 500V DC 20MΩ min.
 Dielectric strength
 Between input/output terminals and power terminal: 2300V AC 1 minute

Between power terminal and ground terminal: 1500V AC 1 minute
Protective structure : Only front panel has dust-proof and drip-proof structure. (IP66 equivalent)

Protective structure
 Material of case
 External dimensions
 Only front panel has dust-proof and drip-proof
 PPO resin molding (equivalent to UL 94 V-1)
 H96 × W96 × D111 (Panel depth: 100) mm

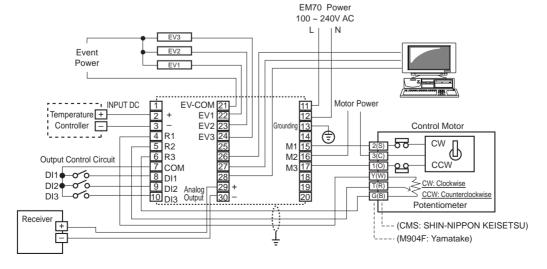
● Mounting/panel thickness : Push-in panel (one-touch mount)/1~4mm

● Panel cutout/weight : 92 × 92mm/approx. 460 g

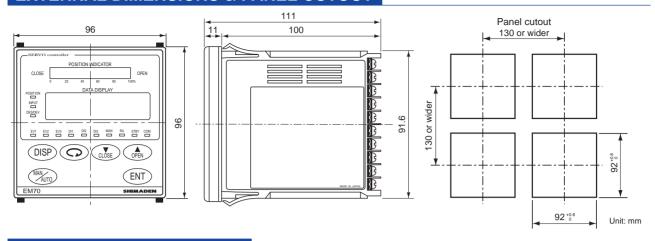
ORDERING INFORMATION

ITEMS	TEMS CODE								SPECIFICATIONS
SERIES	EM70-								96×96 DIN size, Intelligent servo contoroller
CONTRO	4							Current 4~20 / 0~20mA DC Receiving impedance: 100Ω	
CONTRO	6							Voltage 1~5 / 0~5 / 0~10 V DC Input impedance: 1MΩ min.	
CONTROL OUTPUT									Contact 240V AC 2A Inductive load
CONTROL OUTPUT S-		S-	}-					Combination of SSR and contact 240 V AC / 2A Inductive load	
0									Without
EVENT OUTPUT			1					Contact output (1a) / 3 points	
ANALOG OUTPUT 0									Without
ANALOG GOTPOT					4				4~20mA DC Load resistance: 300Ω max.
0						0			Without
SQUARE ROOT EXTRACTION 1					N	1			Output by square root extraction of control input signal
0							0		Without
COMMUNICATION 5							5		RS-485
							7		RS-232C
REMARKS 0								0	Without
								9	With (Please consult before ordering.)

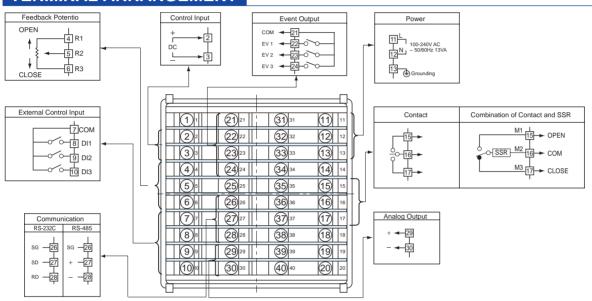
Wiring Example



EXTERNAL DIMENSIONS & PANEL CUTOUT



TERMINAL ARRANGEMENT

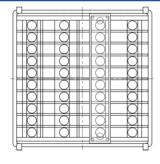


TERMINAL COVER (AVAILABLE SEPARATELY)

Model							
EM70	QCR003						

Material/Appearance: PVc/transparent

Thickness: 1mm





⚠ Warning

• The EM70 series is designed for the control of control motors and other physical values for general industrial equipment. Please avoid its use for something that may have serious effect on the human body or take safety measures before using the equipment. No warranty, express or implied, is valid if used without proper safety measures.

♠ Caution

• If the possibility of loss or damage to your system or property as a result of failure of any part of the process exists, proper safety measures must be made before the instrument is put into use so as to prevent the occurrence of trouble.



AS ISO 9001



ISO14001

(The contents of this brochure are subject to change without notice.)

Temperature and Humidity Control Specialists

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